Vehicle Programming 2011-2019 Ford

Note: Vehicle should be programmed before EGR or DPF are Removed.

1. Connect to OBDII Connector, and turn key to run position (engine Off)
2. Click **Program**.
3. You need to locate the **Must Load First** file and select it (if no must load file is found simply pick desired level of tuning and use it as the load first, then following the instructions load it a second time).
4. Follow the on screen instructions. While programming the **Must Load First** file you will Select **NO** for all options. You will do this later when you select the tune you want.
5. Bottom of screen may read “exit or confirm” make sure to select **Confirm** to continue.
6. When your done programming you will then go back and do the same procedure but this time select the tune you want to drive on.
7. During this time you will be able to select any option you would like to change (tire sizes, Axle Ratio, or TPMS Front or Rear. If you select the wrong option you must reprogram that level over again with correct options.
8. Unplug EGR (2011 – 2016 orange harness plug, 2017-2018 grey/off white harness plug) on the top of the cooler on the passenger side of the truck going into the EGR valve must be disconnected before tuning
9. Unplug Throttle Valve located In the center front of the engine. This also is an orange harness plug that plugs into the bottom of the throttle body valve.

For additional Tech support, please contact ART Tuning at:
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